

CERTIFICATE

Certificate No.: 67 A100101 0014

Name and Headquarter of the manufacturer: Győr-Sopron-Ebenfurti Vasút Zrt.
H-9400 Sopron, Mátyás király u. 19.

Address of the plant(s)/location(s): Sopron Telephely / Mozdonyjavító műhely
H-9400 Sopron, Batsányi u.15.

Sopron Telephely / Kocsi javító műhely
H-9400 Sopron, Kőszegi u. 20.

TAM CERT Magyarország Vizsgáló és Tanúsító Kft. Manufacturer Certification Body, as Product certification organization accredited by NAH under No [NAH-6-0067/2021], hereby certifies that the plant/location of the above-named manufacturer has the necessary personnel and material conditions, as well as demonstrably fulfills the requirements of the standard

MSZ EN 15085-2:2020+A1:2024

welding of railway vehicles and components. The manufacturer - as a prerequisite of this standard - aligns itself with the highest authorized classification level, operates an appropriate quality management system of the MSZ EN ISO 3834 series of standards and has a certificate for it. This certificate is valid together with the audit report.

Classification level: CL1 M – (For welded railway vehicles and their welded components with high safety relevance)

Type of activity(s): Maintenance and repair of various types of railway traction units and towed vehicles and their components

Range of validity: see backside of the certificate

Responsible welding coordinator: László Kiss, Level A (IWE), subcontracted welding supervisor

Deputy welding coordinator: Márton Cser, Level B (IWS)

Next deputy welding coordinator: Szabolcs Demsa, Level C

Comment(s): see backside of the certificate

Validity period: 21.07.2025 – 20.07.2028



TAM CERT Magyarország Vizsgáló és Tanúsító Kft.
Manufacturer Certification Body

[Signature]
Dr. Gémes György András
Manufacturer Certification Body Leader

Issued: Budapest, 24.07.2025



Range of validity:

Welding process in accordance with EN ISO 4063	Material group in accordance with CEN ISO/TR 15608	Additional materials	Dimensions (Range of validity)	Comment
111	1.2	-	t = 3,0 – 20,0 mm a = no restrictions	BW / FW
	X120Mn12 / 1.2	-	t ₁ = 3,0 – 12,0 mm t ₂ = 6,0 – 24,0 mm a = 3,0 – 6,0 mm	FW
135	1.2	-	t = 3,0 – 20,0 mm a = no restrictions	BW / FW
	X120Mn12 / 1.2	-	t ₁ = 3,0 – 12,0 mm t ₂ = 6,0 – 24,0 mm a = 3,0 – 6,0 mm	FW

Comment(s): Weld performance classes: CP C1 – CP D

General provisions: During the certificate's validity period (3 years), the Manufacturer's Certification Body (TAM CERT Magyarország Vizsgáló és Tanúsító Kft) annually reviews whether the manufacturer operates according to the conditions set out in the certificate. The manufacturer is obliged to notify the Certification Body if there are personnel changes in the welding coordination.

Revocation of the certificate: The certificate can be revoked if:

- doubts arise regarding the adequacy of the welding technology,
- the welding coordination personnel is no longer available, or the responsible welding supervisor person has changed, but the Certification Body has not been notified of this,
- welders and welding operators do not have the appropriate qualifications,
- other requirements of the MSZ EN 15085-2:2020+A1:2024 standard are not met,
- the annual inspection of the manufacturer is not carried out, or it is refused,
- the manufacturer foregoes the certificate.

TAM CERT Magyarország Vizsgáló és Tanúsító Kft.

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